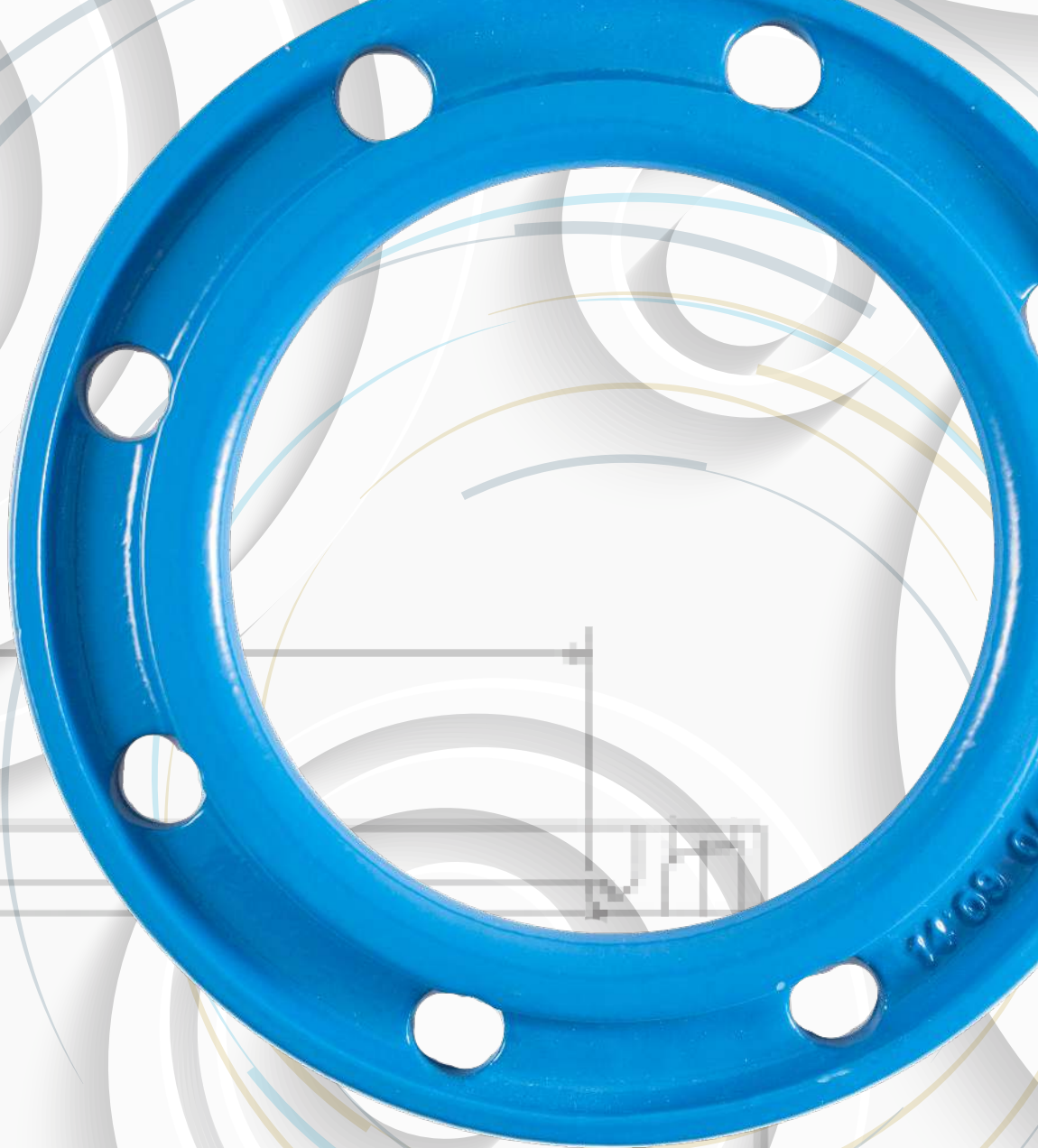


BACKUP
RINGS

MOLDED
FOR YOUR
INDUSTRY

IntegriFuse™



O. D.

 **INTEGRITY**
Fusion Products, Inc.

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The difference MOLDED Makes

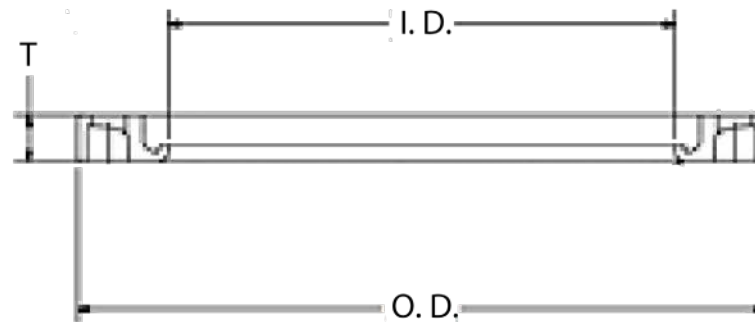
At Integrity Fusion, our goal is to provide the highest quality products to the industry, and to our customers. This philosophy has been applied to Ductile Iron Backup Rings, as our rings come standard with a Fusion Bonded Epoxy Coating that is far superior to the industry standard red oxide primer, or painted epoxy, which tend to chip and begin showing signs of rust shortly after installation.

Integrity Fusion Products offers Ductile Iron Backup Rings up to 36" IPS and up to 12" DIPS in both SDR 11 and SDR 7. As a visual convenience to our customers, the backup rings are color coded as follows: Red – SDR11 IPS, Green – SDR 7 IPS, Blue – DIPS

Ductile Iron Rings:

- Fusion Bonded Epoxy Coated
- ASTM A536 Material Standard
- Made According to ANSI B16.5 Class 150 Bolt Pattern
- FM Approved

Integrity Fusion Products, Inc.
270 Parkade Court
Peachtree City, GA 30269
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DIPS-SDR 11 - Epoxy Coated DI Backup Ring

Nominal Size	SDR	OD	ID	Thickness	# Bolt Holes	Hole Diameter	Weight	Code	Notes
4" DIPS	SDR 11	9.00"	5.00"	0.55"	8	0.75"	3.8 lbs.	100260	FM 200
6" DIPS	SDR 11	11.00"	7.10"	0.63"	8	0.88"	5.1 lbs.	100261	FM 200
8" DIPS	SDR 11	13.50"	9.20"	0.85"	8	0.88"	8.5 lbs.	100262	FM 200
10" DIPS	SDR 11	16.00"	11.30"	0.98"	12	1.00"	13.6 lbs.	100263	FM 200
12" DIPS	SDR 11	19.00"	13.45"	1.25"	12	1.00"	22.5 lbs.	100264	FM 200

SDR 11 (Standard Dimension Ratio) 200 PSI - 150# Bolt Pattern

DIPS-SDR 7 - Epoxy DI Coated Backup Ring - DIPS

Nominal Size	SDR	OD	ID	Thickness	# Bolt Holes	Hole Diameter	Weight	Code	Notes
4" DIPS	SDR 7	9.00"	5.00"	0.94"	8	0.75"	6.2 lbs.	100229	FM 335
6" DIPS	SDR 7	11.00"	7.10"	1.00"	8	0.88"	8.4 lbs.	100230	FM 335
8" DIPS	SDR 7	13.50"	9.20"	1.12"	8	0.88"	12.3 lbs.	100231	FM 335
10" DIPS	SDR 7	16.00"	11.30"	1.19"	12	1.00"	17.7 lbs.	100232	FM 335
12" DIPS	SDR 7	19.00"	13.45"	1.50"	12	1.00"	29.3 lbs.	100233	FM 335

SDR 7 (Standard Dimension Ratio) 335 PSI - 150# Bolt Pattern

DIPS-SDR 11 - 316 Stainless Steel Backup Ring

Nominal Size	SDR	OD	ID	Thickness	# Bolt Holes	Hole Diameter	Weight	Code	Notes
4" DIPS	SDR 11	9.00"	5.00"	0.55"	8	0.75"	3.8 lbs.	100254	FM 200
6" DIPS	SDR 11	11.00"	7.10"	0.63"	8	0.88"	5.5 lbs.	100255	FM 200
8" DIPS	SDR 11	13.50"	9.20"	0.85"	8	0.88"	10.0 lbs.	100256	FM 200
10" DIPS	SDR 11	16.00"	11.30"	0.98"	12	1.00"	14.1 lbs.	100257	FM 200
12" DIPS	SDR 11	19.00"	13.45"	1.25"	12	1.00"	24.2 lbs.	100258	FM 200

SDR 11 (Standard Dimension Ratio) 200 PSI - 150# Bolt Pattern

