

BACKUP  
RINGS

MOLDED  
FOR YOUR  
INDUSTRY

IntegriFuse™



O. D.

 **INTEGRITY**  
Fusion Products, Inc.

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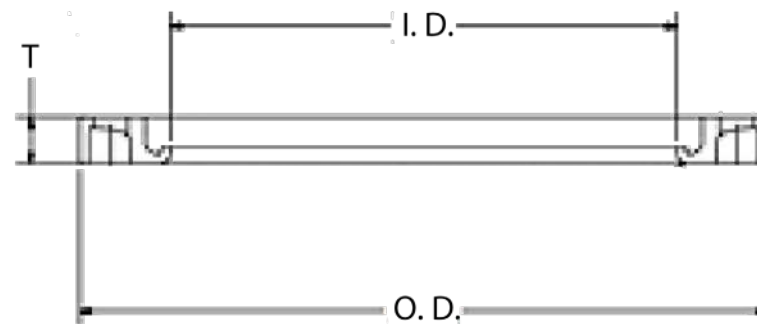
# The difference MOLDED Makes

At Integrity Fusion, our goal is to provide the highest quality products to the industry, and to our customers. This philosophy has been applied to Ductile Iron Backup Rings, as our rings come standard with a Fusion Bonded Epoxy Coating that is far superior to the industry standard red oxide primer, or painted epoxy, which tend to chip and begin showing signs of rust shortly after installation.

Integrity Fusion Products offers Ductile Iron Backup Rings up to 36" IPS and up to 12" DIPS in both SDR 11 and SDR 7. As a visual convenience to our customers, the backup rings are color coded as follows: Red – SDR11 IPS, Green – SDR 7 IPS, Blue – DIPS

## Ductile Iron Rings:

- Fusion Bonded Epoxy Coated
- ASTM A536 Material Standard
- Made According to ANSI B16.5 Class 150 Bolt Pattern
- FM Approved



## IPS-SDR 11 - Epoxy Coated DI Backup Ring

Nominal Size	SDR	OD	ID	Thickness	# Bolt Holes	Hole Diameter	Weight	Code	Notes
2" IPS	SDR 11	6.00"	2.60"	0.50"	4	0.75"	1.8 lbs.	100200	FM 200
3" IPS	SDR 11	7.50"	3.75"	0.53"	4	0.75"	2.8 lbs.	100202	FM 200
4" IPS	SDR 11	9.00"	4.75"	0.55"	8	0.75"	3.8 lbs.	100204	FM 200
6" IPS	SDR 11	11.00"	6.88"	0.63"	8	0.88"	5.6 lbs.	100206	FM 200
8" IPS	SDR 11	13.50"	8.88"	0.85"	8	0.88"	9.8 lbs.	100208	FM 200
10" IPS	SDR 11	16.00"	11.00"	0.98"	12	1.00"	13.3 lbs.	100210	FM 200
12" IPS	SDR 11	19.00"	13.15"	1.25"	12	1.00"	22.3 lbs.	100212	FM 200
14" IPS	SDR 11	21.00"	14.40"	1.38"	12	1.13"	31.0 lbs.	100214	-
16" IPS	SDR 11	23.50"	16.40"	1.65"	16	1.13"	42.0 lbs.	100216	-
18" IPS	SDR 11	25.00"	18.40"	1.67"	16	1.25"	45.0 lbs.	100218	-
20" IPS	SDR 11	27.50"	20.50"	1.81"	20	1.25"	58.0 lbs.	100220	-
24" IPS	SDR 11	32.00"	24.50"	2.17"	20	1.38"	86.0 lbs.	100222	-
28" IPS	SDR 11	36.50"	28.60"	2.50"	28	1.38"	113.0 lbs.	100224	-
30" IPS	SDR 11	38.75"	30.60"	2.60"	28	1.38"	141.0 lbs.	100226	-
32" IPS	SDR 11	41.75"	32.60"	2.75"	28	1.63"	161.0 lbs.	100227	-
36" IPS	SDR 11	46.00"	36.60"	3.15"	32	1.63"	217.0 lbs	100228	-

**SDR 7** (Standard Dimension Ratio) 335 PSI - 150# Bolt Pattern

**SDR 9** (Standard Dimension Ratio) 255 PSI - 150# Bolt Pattern

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